

# Dolev

ציוד וחומרים לדפוס בע"מ



## רמות טיפול מומלצות לחומרים/שיטות הדפסה Recommended Treatment Ranges

Recommended treatment ranges (dynes/cm <sup>2</sup> )								
Flexo/Gravure	PE	PP	PVC	PET	PS	PVDC	PU	ABS
Water	38-44	38-44	38-44	44-52	38-44	42-46	40-46	42-46
Solvent	36-40	38-40	36-40	40-46	35-40	38-42	30-42	40-44
UV	38-50	40-50	36-50	42-54	42-48	42-52	38-50	40-52
Litho	PE	PP	PVC	PET	PS	PVDC	PU	ABS
Water	40-46	40-46	40-45	46-58	40-45	42-46	40-46	42-45
Solvent	37-42	38-42	37-42	42-46	37-42	40-42	38-42	40-45
UV	40-50	40-50	36-52	44-56	42-50	42-52	38-52	42-52
Offset/Letterpress	PE	PP	PVC	PET	PS	PVDC	PU	ABS
Water	40-46	40-46	40-45	46-56	40-46	42-48	40-45	42-48
Solvent	37-42	37-42	38-42	42-46	38-44	38-44	38-44	38-46
UV	42-54	40-54	40-52	46-60	42-58	42-54	42-56	45-52
Screen & Pad	PE	PP	PVC	PET	PS	PVDC	PU	ABS
Water	42-48	42-48	42-48	48-60	42-48	42-50	42-48	42-48
Solvent	38-44	38-44	38-44	42-48	38-44	40-45	38-44	40-45
UV	44-60	44-60	42-60	44-62	42-58	42-58	42-58	48-56
Coating	PE	PP	PVC	PET	PS	PVDC	PU	ABS
Water	40-42	40-42	40-48	42-52	42-50	42-48	42-48	42-48
Solvent	30-45	38-45	38-45	40-42	38-46	40-46	30-48	38-46
UV	44-54	44-54	42-54	46-60	44-58	44-54	44-54	44-54