



T.R. Industries

11022 VULCAN ST., PO. BOX 2306
SOUTH GATE, CALIFORNIA 90280-0893
PHONE: 582-923-0838 • FAX (562) 861-3475

TR-214 LIQUID WAX RELEASE

DESCRIPTION:

TR 214 is a liquid mold release wax formulated for faster production efficiency on well conditioned FRP Tooling and other hard surface molds.

PRODUCT FEATURES:

- ★ Fast and easy application with quick drying that improves and speeds production cycles.
- ★ Reduces excessive styrene/wax accumulation that maintains or aids gloss retention.
- ★ Polishes to a high gloss without streaking.
- ★ Ideal on textured surfaces.
- ★ Improved slip properties.

TYPICAL PHYSICAL CHARACTERISTICS:

Weight Per Gallon: 6.7
Solid content: 3-4 %
Dry-time: 5-10 minutes (varies dependent on ambient temperature and amount applied).
Thermal stability: 180-200 degrees Fahrenheit (82-87 degrees C.).
Viscosity: Thin liquid, light yellow color with slight alcohol odor.
Active ingredient: Proprietary Carnauba blend.

APPLICATION:

Apply by either wipe or spray method. For wiping, saturate a soft cotton cloth and apply a even uniform coat. Allow the wax release to dry to a haze and then polish with a soft toweling. When spraying, use a fine mist, 35-50 Psi air pressure and deposit a uniform slightly wet film. Avoid excess flooding. Wipe with soft cotton cloth when Wax film dries to a haze.

NOTE:

Soft settling occurs with most liquid wax release and should be agitated well before and during use. Flammable Liquid, use proper safety precautions when spraying. For use ONLY ON MOLDS FIRST CONDITIONED WITH A PASTE WAX and release of a few parts.

TR warrants that the product described in this specification sheet when supplied to you and properly applied by you to a suitable mold surface will conform to the specifications set forth in this product sheet. TR makes no other warranties. Final determination of the suitability of the product for the use by you and the manner of use is solely your responsibility. SPECIFICALLY TR MAKES NO IMPLIED WARRANTIES OF MERCHANT ABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.